

# UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/825,810	04/16/2004	Yonggang Jin	27-012	8695
22898	7590 08/29/2006		EXAMINER	
THE LAW OFFICES OF MIKIO ISHIMARU			EDMONDSON, LYNNE RENEE	
333 W. EL CA SUITE 330	33 W. EL CAMINO REAL  JITE 330  ART UNIT PAPE		PAPER NUMBER	
SUNNYVALE, CA 94087			1725	
			DATE MAILED: 08/29/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

		(	
	Application No.	Applicant(s)	
Office Action Summers	10/825,810	JIN ET AL.	
Office Action Summary	Examiner	Art Unit	
The MAILING DATE - Addi-	Lynne Edmondson	1725	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ad	idress
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time within the statutory minimum of thirty (30) days ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nety filed s will be considered timel the mailing date of this c D (35 U.S.C. § 133).	
Status			~
<ol> <li>Responsive to communication(s) filed on 6/15/6</li> <li>This action is FINAL. 2b) ☐ This</li> <li>Since this application is in condition for allowant closed in accordance with the practice under E</li> </ol>	action is non-final. nce except for formal matters, pro		e merits is
Disposition of Claims			
<ul> <li>4)  Claim(s) 1-20 is/are pending in the application.</li> <li>4a) Of the above claim(s) is/are withdraw</li> <li>5)  Claim(s) 1-10 is/are allowed.</li> <li>6)  Claim(s) 11-19 is/are rejected.</li> <li>7)  Claim(s) 20 is/are objected to.</li> <li>8)  Claim(s) are subject to restriction and/or</li> </ul>	vn from consideration.		÷
Application Papers			
9)☐ The specification is objected to by the Examiner 10)☒ The drawing(s) filed on 16 April 2004 is/are: a) Applicant may not request that any objection to the or Replacement drawing sheet(s) including the correction 11)☐ The oath or declaration is objected to by the Ex	☑ accepted or b)☐ objected to iderawing(s) be held in abeyance. See ion is required if the drawing(s) is obj	e 37 CFR 1.85(a). jected to. See 37 Cl	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of	s have been received. s have been received in Applicati ity documents have been receive I (PCT Rule 17.2(a)).	on Noed in this National	Stage
Attachment(s)			
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite	O-152)

Art Unit: 1725

#### **DETAILED ACTION**

#### Claim Objections

- 1. Claim 17 is objected to under 37 CFR 1.75(c), as being of improper dependent form for failing to further limit the subject matter of a previous claim. Applicant is required to cancel the claim(s), or amend the claim(s) to place the claim(s) in proper dependent form, or rewrite the claim(s) in independent form. The type of material (solder with or without voids) to be reflowed does not further limit the reflow apparatus.
- 2. In claims 11-20, the term system is interpreted as an apparatus for performing soldering for examination purposes.

## Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 4. Claims 11-13 and 15-17 are rejected under 35 U.S.C. 102(b) as being anticipated by Nakao et al. (USPN 5188280).

Application/Control Number: 10/825,810

Art Unit: 1725

Nakao teaches a system for soldering a part comprising a conveyor, means for replacing air around an unsoldered part with inert gas, means for replacing the gas with vacuum, means for replacing the vacuum with gas which can be used for cooling, an input lock chamber (19) and an output lock chamber (31) and a vacuum reflow chamber. The gases are presumably the same. As the soldering can be performed in a vacuum, the apparatus is capable of forming solder bumps with very low void volumes. Although the reference teaches soldering of a circuit board, it is noted that the object soldered does not further limit the apparatus (figures 1 and 2, col 5 lines 18-37 and col 6 lines 20-28).

5. Claims 11-13 and 15-19 are rejected under 35 U.S.C. 102(b) as being anticipated by Nishikawa et al. (USPN 5516031).

Nishikawa teaches a system for soldering a part comprising a conveyor for moving the part, means for replacing air around an unsoldered part with inert gas, means for replacing the gas with vacuum, means for replacing the vacuum with gas which can be used for cooling, an input lock chamber (10) and an output lock chamber (12) and a vacuum reflow chamber. The gases are presumably the same. As the soldering can be performed in a vacuum, the apparatus is capable of forming solder bumps with very low void volumes. Although the reference teaches soldering of a circuit board, it is noted that the object soldered does not further limit the apparatus(figure 1, col 5 line 59 – col 6 line 30, col 7 lines 13-18 and col 10 lines 21-24).

Art Unit: 1725

6. Claims 11-18 are rejected under 35 U.S.C. 102(b) as being anticipated by Pekol (USPN 5573174).

Pekol teaches a system for soldering a part comprising a conveyor, means for replacing air around an unsoldered part with inert gas, means for replacing the gas with vacuum, means for replacing the vacuum with gas which can be used for cooling, an input lock chamber and an output lock chamber and a vacuum reflow chamber. The vacuum employs pumps (col 7 lines 40-58). The gases are presumably the same. As the soldering can be performed in a vacuum, the apparatus is capable of forming solder bumps with very low void volumes. Although the reference teaches soldering of a circuit board, it is noted that the object soldered does not further limit the apparatus (figures 1 and 6, col 3 lines 14-40, col 4 lines 10-18, col 4 line 40 – col 5 line 62).

7. Claims 11-19 are rejected under 35 U.S.C. 102(e) as being anticipated by Matsuki et al. (USPN 6732911 B2).

Matsuki teaches a system for soldering a part comprising a conveyor, means for replacing air around an unsoldered part with inert gas, means for replacing the gas with vacuum, means for replacing the vacuum with gas which can be used for cooling, an input and output lock chambers (225) and a vacuum reflow chamber. The vacuum employs pumps. The gases are presumably the same. As the soldering can be performed in a vacuum, the apparatus is capable of forming solder bumps with very low void volumes. Although the reference teaches soldering of a circuit board, it is noted

Page 5

that the object soldered does not further limit the apparatus (abstract. figures 1 and 34A, col 2 lines 35-42 and col 29 line 17 – col 30 line 29).

### Response to Arguments

8. Applicant's arguments with respect to claims 11-19 have been considered but are moot in view of the new ground(s) of rejection.

## Allowable Subject Matter

- 9. Claims 1-10 are allowed.
- 10. Claim 20 is objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

#### Conclusion

11. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Gieskes (USPN 5031818, system), Kendziora et al. (USPN 3882596, system) and Demaray et al. (USPN 5799860, system).

Art Unit: 1725

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynne Edmondson whose telephone number is (571) 272-1172. The examiner can normally be reached on Monday through Thursday from 6:30 a.m. to 5 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Patrick Ryan can be reached on (571) 272-1292. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Lynne Edmondson
Primary Examiner
Art Unit 1725

LRE